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•			Recei	ving Rep	ort		
•		. / /		villa ivek	, OIL ,		_
	Da	ate: <u> </u>	<u>5</u>	Bato	ch No: M	12406)	9
	Sı	upplier: MMe	<u>'N</u>	Dar	P/O:	1863	8
	Packing Slip:	Yes No _	R	elease Note	Attached: `	Yes ()	ν N/A
	Invoice:	Yes No 🔀	<u> </u>	/aybill Attach		Yes. J. M	
	Receipt:	Cash Cr	SI	hipment Con	nplete	res N	o <u> </u>
				C6 Inspection			N/A
	Disavananaiaa		W	ork Order	10 j	2/12/20	N/A
	Discrepancies Part		0 (11				
	Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
	SURRY	est vie	Jus	AU	VEU !	204	
	/		M606	150 3	75 Wu	58	
			Initials	of receiver	(if shipmen	tOK) Level	12 10
	Production/Ad	min: 1 / /c					
	Date	12/12/29				Locati	on
	Received/Cos	ting /					
	Initial	-/-					
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	H:\FORMS\Purch	asing\approved purch\RECF	REPORT Rev I				

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	rage

Purchase Order Receipt Listing

Wednesday, December 19, 2012 1:55:32 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO18638 Receipt Dates from 12/19/2012 to 12/19/2012 All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Oty/ Book Amt Ject Qty	0 \$1,630.37	0 \$285.01	0 \$392.50	0	0 \$57.49	1,320.0000 0.0000 0.0000
MRB Re						Quantity: O U/M): Quantity:
Inspected Qty/ Rejected Qty (PO U/M)	0.0000	0.0000	0.000	0.000	0.0000	Total Received Quantity: Total Qty to Inspect (PO U/M): Total Reject Quantity:
Cost Per Unit/ Recv Value	\$1.63 \$1,630.37	\$2.97	\$1.96	\$392.50	\$2.40	
Recv Qty (PO U/M)	1,000.0000-	0000.96	200.0000		24.0000	
Recv Date/ Recv Emp	12/19/2012 12/19/2012 1,000.0000 DES/02	12/19/2012 12/19/2012 96.0000 DES102	12/19/2012 12/19/2012	DESJ02	12/19/2012 12/19/2012 24 0000 DES102	
Required Date Required Qty		12/19/2012	12/19/2012	200.0000	12/19/2012	
PO U/M / Stock U/M	Marmon/Keystone Canada Ltd. 0W.065 f f	.00 f	J 0.	Ç.	7.0 f f	
Reference/ Description/ Cert Std	VC-MAR001 Marmon/Ke; M304TS0.750W.065 f 304 SQ Tube f .75x.75x.065W	124069 M6061T6T0.625W.0 f 65 6061-T6 RD Tube f .625 x.065W	124069 M6061T6T0.375W.0 f	6061-T6 RD Tube 375 x.058W 124069	M6061T6T0.625W.0 49	.625 x.049W 124069
Project ID Reference/ Description Cert Std	VC-M					
Line Nbr/ Insp Req	idor Namo 1 No	2 No	æ	%	4 2	2
Purchase Order ID/ Curr Type	VendorID\Vendor Name PO18638 1 CAD No			2		

\$2,365.40

Total Receipt Value: Total Balance Due Quantity:

0.0000



290 Chemin du Tremblay Boucherville QU CAN J4B 5X9

TEL. 514/527-9153 FAX. 450/641-4357

PAGE..: 1

Order: 1126604 Date..: 12/18/2012

PACKING SLIP

DART AEROSPACE LTD 1270 ABERDEEN STREET

SOLD TO:

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHI TST	P VIA OVERLAND	#222212	F.O.B. BOUCHERVILLE	1000	SALESPEI C. Gee		UR ORDER NO. 18638
	Ordered	Description			Number Pieces	Quantity Shipped	Back Ordered
		Fax all papers to	Linda Lacelle 613-632-1		1/11 GD		
01	1000 /FT	STO .750 .7 Tariff Number:	74" X 3/4'X .065 A554 50 .065 304APC 7306.40.00.10 M304TS0.750W.065			,	
.			HT# A4H9	Total	<u>50</u>	1000/FT 1000/FT	i.
02	96 /FT	ALUMINUM SMLS TUE ATS .625 .0 Tariff Number: Cust. part#.:	65 D6061				
				Total	8	96/FT 96/FT	
03	200 /FT	ALUMINUM SMLS TUB ATS .375 .0! Tariff Number: 'Cust. part#.: N	58 D6061	2715	1.5	22.15	
4		ALUMINUM SMLS TUB		Total	<u>17</u> 17	204/FT 204/FT	
	24 /FT	ATS .625 .04 Tariff Number: 7	19 D6061 7608.20.00.00 16161T6T0.625W.049		,		
			HT# 10001	5326 Total	2 2	24/FT 24/FT	
					Purply	/19	

No.	of	Bdls/Pieces
-----	----	-------------

Total Weight....:

636

Customers.	:
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-304APC * A4H9 * UUU5334 * MX3136 * 1/26/2012





CERTIFICATE OF COMPLIANCE

We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance with specifications outlined in ASTM A554-03/EN 10204 3.1.

Type:

304

Size:

0.750"x 0.750"x 0.065"x 240.000"

Finish:

As Welded

Your P.O. #:

MX3136

Item Code:

STO.750.750.065

HEAT NO.:

A4H9

COIL NO.: 05A4H9 A

CHEMICAL ANALYSIS (%):

C Cr Mo 0.0590 1.6390 0.0340 0.0010 0.3010 18.3390 N/R 8.0280 Cu Ti Al Co Cb

N/R

N/R

N/R

0.0580

N/R

N/R

MECHANICAL PROPERTIES:

YIELD STRENGTH P.S.I. 48410

TENSILE STRENGTH

P.S.I.

98130

ELONGATION

HARDNESS

%

51.03

85.5 HRB

Mercury has not been used as an alloying material nor is it present in our processing methods.

Date:

01/23/2012

Metallurgical Lab Technician

190 Frobisher Drive, Waterloo, Ontario, N2V 2A2 Phone: (519) 746-0088 Fax:(519) 746-3941 (Toll Free:1-800-563-8823)

-D0001 * F0001Z510 * 0004997 * BNZ679 * 1Z/Z8/Z011





CERTIFIED TEST REPORT http://Certs.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

CUSTOMER PO NUMBER: CU	STOMER PART NUMBER:	PRODUCT DESCRIPTION:						
61-15086-1 A	7/.625.065/734	Seamless Tube/Pipe						
KAISER ORDER NUMBER: LINE ITEM: 208094 001	SHIP DATE: 08/05/2011	KAISER LOT NUMBER: ALLOY: TEMPER:						
WEIGHT SHIPPED: QUANTITY: 651.000 LB 404.000 PC	B/L NUMBER:	DIAM/DAF/THKNS: WIDTH: LENGTH:						
SHIPTO: MARMON/KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA		MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA						

Actual Physical Properties

REFERENCE I	Dash#	Sample#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON% TACS	BEND
F00012516	0001	1	47.0	40.7	18.0	N/A	N/A	N/A
F00012516	0002		47.0	40.7	17.5	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum		0.70				0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum D69293	0.40 .56	0.00	0.15	0.00	0.80	0.04	0 00	0.00	NA .00	NA .00	NA	0.00	0.00
D69285	.59	.25	.21	.06	.98	.06	05	.02	.00	.00	.00	.01 .01	.02

Sizlizla Mest Page.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

SISPRS

OB' BEE:

Plant Serial: 00011300

Kaiser Order Number: 208094

Line Item: 001

Page 1 of 2

ATS 625 .065 DEOGI TG

C PART:

c.P.o.:

W\K OK∷

...TINI





CERTIFIED TEST REPORT http://Certs.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

Applicable Requirements:

Description: MADE IN USA QD: 0.625": Wall: 0.065": AMS-4082P ASTM-B210-04 WW-T-700/6F WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED.

THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F, WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, and WW-T-700/7B. COMPLIES TO DIN EN 10204 JAN 2005 COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

QC REVIEWED DFC 23 2011

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms acconditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00011300

Kaiser Order Number: 208094

Line Item: 001

SISPRS#

OR. REF:

2 of 2

Page

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C PART:: C.P.O.::

11/28/2011 From: MARMON/KEYSTONE CORPORATION



CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 5205 KAISER DRIVE KALAMAZOO, MI 49048

61-17107-1	AT/.37	SER PART NUMBER: 75.058/734	PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBE 606551 WEIGHT SHIPPED: 629.000 LB SHIP TO:	001 QUANTITY: 776.000 PCS	SHIP DATE: 01/04/2012 B/L NUMBER: 602261	KAISER LOT NUMBER: ALLOY: F00013715 6061 DAM/DAF/THIKHS: WIDTH:	TEMPER: T6 LENGTH: 12.000 FT
MARMON/KEYST 32944 US HIGHW SPRING VALLEY,	/AY 6		MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA)12.000 F)

Actual Physical Properties

REFERENCE	FERENCE DASH# SAMPLE#							
		SAMPLE	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	DEM
* F00013715 * F00013715 * F00013715	.0001 0002 0003	1 1 1	46.3 46.2 45.8	42.9 42.9 43.0	12.0 12.3 15.0	N/A N/A N/A	N/A N/A	N/A N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu Mn					·	_				
			Cu Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea		
Maximum	0.80	0.70	0.40 0.15	1.20	0.05						Ea	Tot	
Minimum	0.40	0.00			0.35	0.25	0.15	NA	NA	NA .	0.05	0.15	
D69881				0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00	
	.58	.26	.22 .06	. 98	.07	. 09	.02	.00	.00	.00			
D69877	. 57	.31	.25 .05	.96	.07	.06	- 7				.01	.02	
				.,,	• • • •	.06	.02	.00	.00	.00	.01	.02	

Applicable Requirements:

Description: MADE IN USA

OD: 0.375"; Wall: 0.058"; AMS-4082P ASTM-B210-04

WW-T-700/6F

WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED. THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR

CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F

WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, and WW-T-700/7B. COMPLIES TO DIN EN 10204 JAN 2005

COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

No Weld Repair. Mercury Free.

MARMON / KEYSTONE Q.C. REVIEWED ΝΙΤΙΔ

Miscellaneous Notes

MANUFACTURED IN USA (CHANDLER, AZ) MELTED IN USA

Plant Serial: 00022757 Kaiser Order Number: 606551

Line Item: 001

Page 1 of 2



34 in

CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 5205 KAISER DRIVE KALAMAZOO, MI 49048

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms aconditions of sale. Test reports are on file subject to examination.

Alex Yeh, Quality & Technology Manager

Q. C. REVIEWED

Plant Serial: 00022757 Kaiser Order Number: 606551

Line Item: 001

-D000T * F000T2370 * 0004AA\ * RN3000 * \\A\\\OTS



CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

FABRICATED PRODUCTS

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 5205 KAISER DRIVE KALAMAZOO, MI 49048

CUSTOMER PO NUMBER: 61-17868-1		TOMER PART NUMBER:	PRODUCT DESCRIPTION:					
		/.625.049/734	Seamless Tube/Pipe					
KAISER ORDER NUME	BER: LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER: ALLOY:	ZEMPER:				
619487	001	06/18/2012	500015326 6061	50				
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIAM/DAF/THKNS: WIDTH:	LENGTH:				
689.000 LB	553.000 PCS	603704						
SHIP TO:			SOLD TO:	12.000 FT				
MARMON/KEYS 32944 US HIGHV SPRING VALLEY	VAY 6		MARMON/KEYSTONE CORP 1000 REMINGTON BLVD. SUITE 305 BOLINGBROOK, IL 60440 USA					

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
F00015326	C001	1.	47.1	43.3	15.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	2r	Ea	Tot
0.80	0.70	0.40	C.15	1.20	0 35	0.25	0.15	117				
0.40						0 20	- 1					0.15
					3	- 1		_	NΑ	NA	0.00	0.00
		:				1	.02	.00	.00	.co	.01	.02
. 02	. 32	• 19	.05	. 94	.08	01	.03	.00	.00	.co	.01	.02
		0.80 0.70 0.40 0.00 .59 .31	0.80 0.70 0.40 0.40 0.00 0.15 .59 .31 .20	0.80 0.70 0.40 0.15 0.40 0.00 0.15 0.00 .59 .31 .20 .04	0.80 0.70 0.40 C.15 1.20 0.40 0.00 0.15 0.00 0.80 .59 .31 .20 .04 1.00	0.80 0.70 0.40 0.15 1.20 0.35 0.40 0.00 0.15 0.00 0.80 0.04 .59 .31 .20 .04 1.00 .07	0.80 0.70 0.40 C.15 1.20 0.35 0.25 0.40 0.00 0.15 0.00 0.80 0.04 0.00 .59 .31 .20 .04 1.00 .07 .06	0.80 0.70 0.40 C.15 1.20 0.35 0.25 0.15 0.40 0.00 0.15 0.00 0.80 0.04 0.00 0.00 0.59 .31 .20 .04 1.00 .07 .06 .02	0.80 0.70 0.40 0.15 1.20 0.35 0.25 0.15 NA 0.40 0.00 0.15 0.00 0.80 0.04 0.00 0.00 NA .59 .31 .20 .04 1.00 .07 06 .02 .00	0.80 0.70 0.40 0.15 1.20 0.35 0.25 0.15 NA NA 0.40 0.00 0.15 0.00 0.80 0.04 0.00 0.00 NA NA 0.59 .31 .20 .04 1.00 .07 .06 .02 .00 .00	0.80 0.70 0.40 0.15 1.20 0.35 0.25 0.15 NA NA NA 0.40 0.00 0.15 0.00 0.80 0.04 0.00 0.00 NA NA NA NA .59 .31 .20 .04 1.00 .07 .06 .02 .00 .00 .00 .00 .00 .00 .62 .32 .19 .05 .04 .00 .00 .00 .00 .00 .00 .00 .00 .00	0.80 0.70 0.40 0.15 1.20 0.35 0.25 0.15 NA NA NA 0.05 0.40 0.00 0.15 0.00 0.80 0.04 0.00 0.00 NA NA NA 0.00 0.59 0.31 0.20 0.04 1.00 0.07 0.62 0.32 0.32 0.39 0.50 0.40 0.00 0.00 0.00 0.00 0.00 0.00

Applicable Requirements:

Description: MADE IN USA

OD: 0.625"; Wall: 0.049";

WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED. THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F, WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, and WW-T-700/7B. COMPLIES TO DIN EN 10204 JAN 2005 COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA (CHANDLER, AZ) MELTED IN USA

> Plant Serial: CC048144 Kaiser Order Number: 619487

Line Item: CO1

Page 1 of 2

ATS . 625 .049 D6061 T6



KAISER ALUMINUM FABRICATED PRODUCTS, LLC 5205 KAISER DRIVE KALAMAZOO, MI 49048

CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has Raiser Aluminum rabilitated Froquets, DLC ('Maiser') nereby certifies that metal shipped under this older has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms acconditions of sale. Test reports are on file subject to examination.

Alex Yeh, Quality & Technology Manager

QC REVIEWED

JUL 0 9 2012

Plant Serial: 00048144 Kaiser Order Number: 619487

Line Item: 001

Page 2 of 2



3

Change Nbr:

2

Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO18638

Purchase Order Date 12/12/12 PO Print Date 12/18/12

Certification required - YES

)NO

Page Number 1 of 2 Order From: VC-MAR001 MARMON/KEYSTONE CANADA LTD. 290 CHEMIN DU TREMBLAY BOUCHERVILLE, QC J4B 5X9 CA Contact Name Buyer Chantal Lavoie Vendor Phone 800 361 8142 Requisition Nbr Vendor Fax 450 641 4357 Tax Resale Nbr 10127-2607 Vendor Account Nbr Terms Net 30 Currency CAD **FOB** Destination-Collect Ship To: DART AEROSPACE LTD 1270 ABI RDEEN HAWKESBURY, ON K6A 1K7 **CANADA** Line Nbr Reference Description/ Req Date/ Req Qty/ Ship Method **Unit Price** Extended Revision ID Mfg ID Taxable Unit of Measure Price Vendor Part Number M304TS0.750W.065 304 SQ Tube 12/19/12 1,000.00 TST ground \$1.6200 \$1,620.00 .75x.75x.065W Yes f Special Inst: MATERIAL: AISI 304/316 SEAMLESS **STAINLESS** STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A260 MILL FINISH M6061T6T0.625W.065 6061-T6 RD Tube .625 12/19/12 96.00 TST ground \$2.9500 \$283.20 x.065W Yes Special Inst: MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 QQ-A-200/8 OR QQ-A-225/8 M6061T6T0.375W.058 6061-T6 RD Tube .375 12/19/12 200.00 TST ground \$1.9500 \$390.00 x.058W Yes No substitution or deviation without consent. Certificate of Conformity or Material

Change Date: 12/18/12



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO18638

Purchase Order Date 12/12/12 PO Print Date 12/18/12

Page Number 2 of 2

Order From: VC-MAR001 MARMON/KEYSTONE CANADA LTD. 290 CHEMIN DU TREMBLAY BOUCHERVILLE, QC J4B 5X9 CA **Contact Name** Buyer Chantal Lavoie Vendor Phone 800 361 8142 Requisition Nbr Vendor Fax 450 641 4357 Tax Resale Nbr 10127-2607 Vendor Account Nbr Terms Net 30 Currency CAD

Special Inst:

MATERIAL: 6061-T6 OR 6061-T62

TUBING PER

WW-T-700/6 OR AMS 4080 OR AMS 4082

FOB

QQ-A-200/8 OR QQ-A-225/8

M6061T6T0.625W.049

6061-T6 RD Tube .625 x.049W

12/19/12

f

24.00 TST ground

Destination-Collect

\$2.3800

\$57.12

Yes

Special Inst:

MATERIAL: 6061-T6 OR 6061-T62

TUBING PER

WW-T-700/6 OR AMS 4080 OR AMS 4082

QQ-A-200/8 OR QQ-A-225/8

PO Total:

\$2,350.32

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required - YES NO

Change Nbr:

2

Change Date:

12/18/12